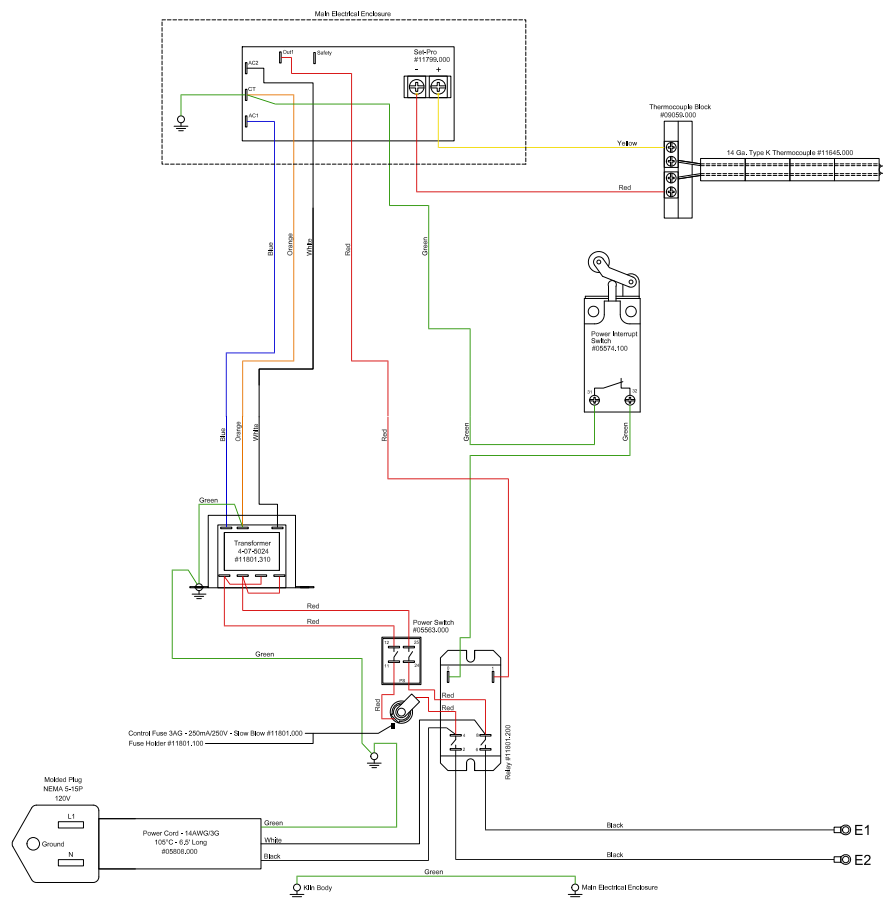


For KH 418 models with Serial #'s 116904 and less

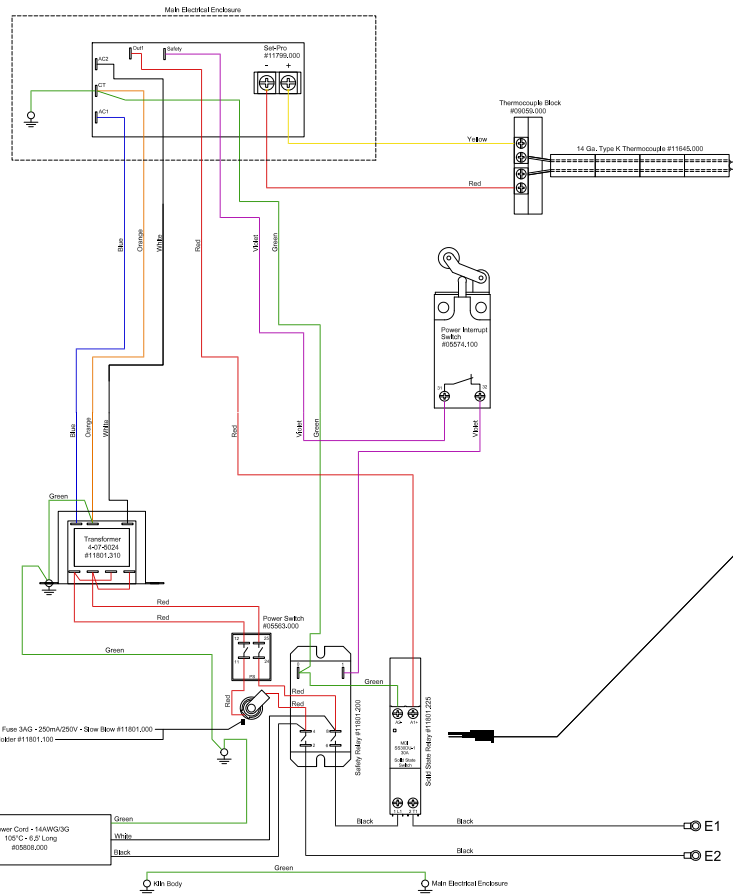
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04/21/16

Evenheat Kiln, Inc.
PO Box 399
Caseville, MI 48725
Phone 989-856-2281
Fax 989-856-4040

Model: KH 418 STP w/ PI

Panel: 1-16	
120V	13A 1560W 1Ph. DOC #: KH418STP PI



For KH 418 models with Serial #'s 116904 and less

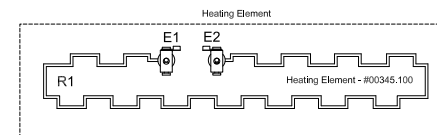
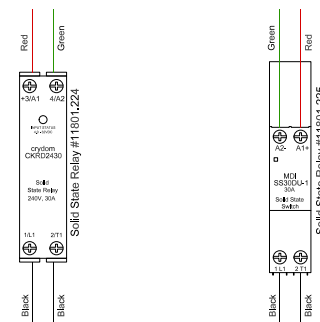
Alternate Solid State Relay Wiring

The "Red" wire connected at the top is always attached to the "+" terminal
The "Green" wire connected at the top is attached to the opposite terminal
The "Black" wires connected at the bottom do not change

The solid state relay(s) will be wired in one of the following two ways

Red on Left (+)
Green on Right

Red on Right (+)
Green on Left



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Caseville, MI 48725

Model: KH 418 STP SS w/ PI

Panel: 1-16			
120V	13A	1560W	1Ph.

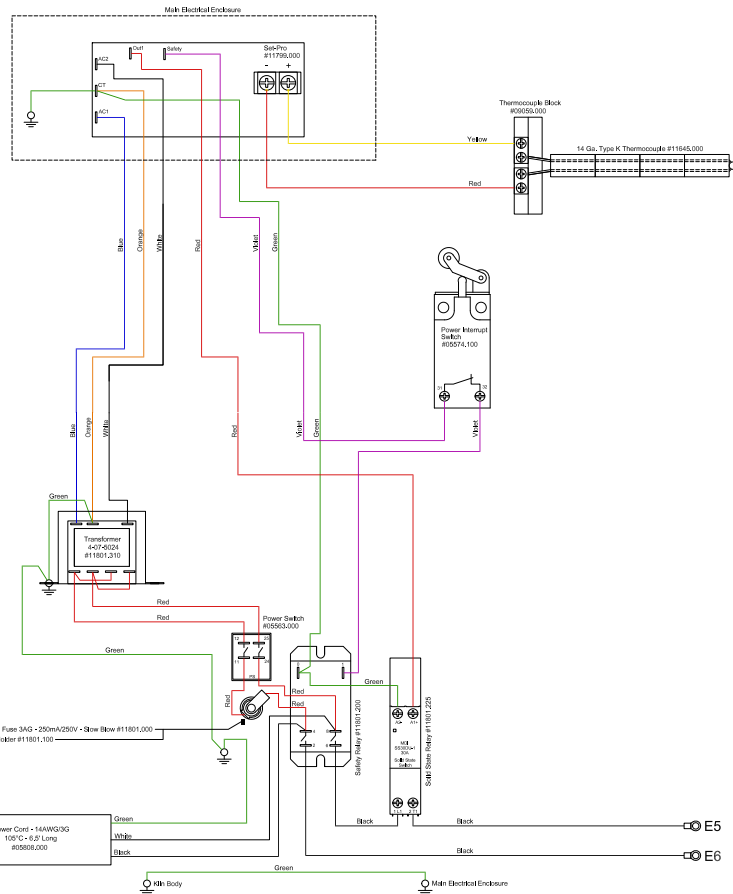
DOC #: KH418STP SS PI



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Model: KH 418 STP w/ PI

Panel: 1-16				DOC #: KH418STP PI 2019
120V	13A	1560W	1Ph.	



For KH 418 models with Serial #'s 116905 and greater

Alternate Solid State Relay Wiring

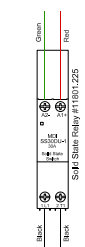
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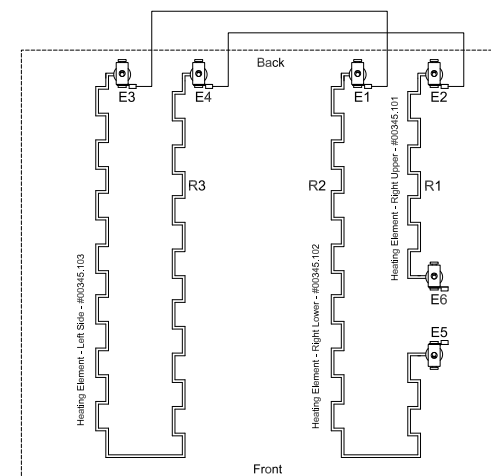
Red on Left (+)
Green on Right



Red on Right (+)
Green on Left



Heating Elements



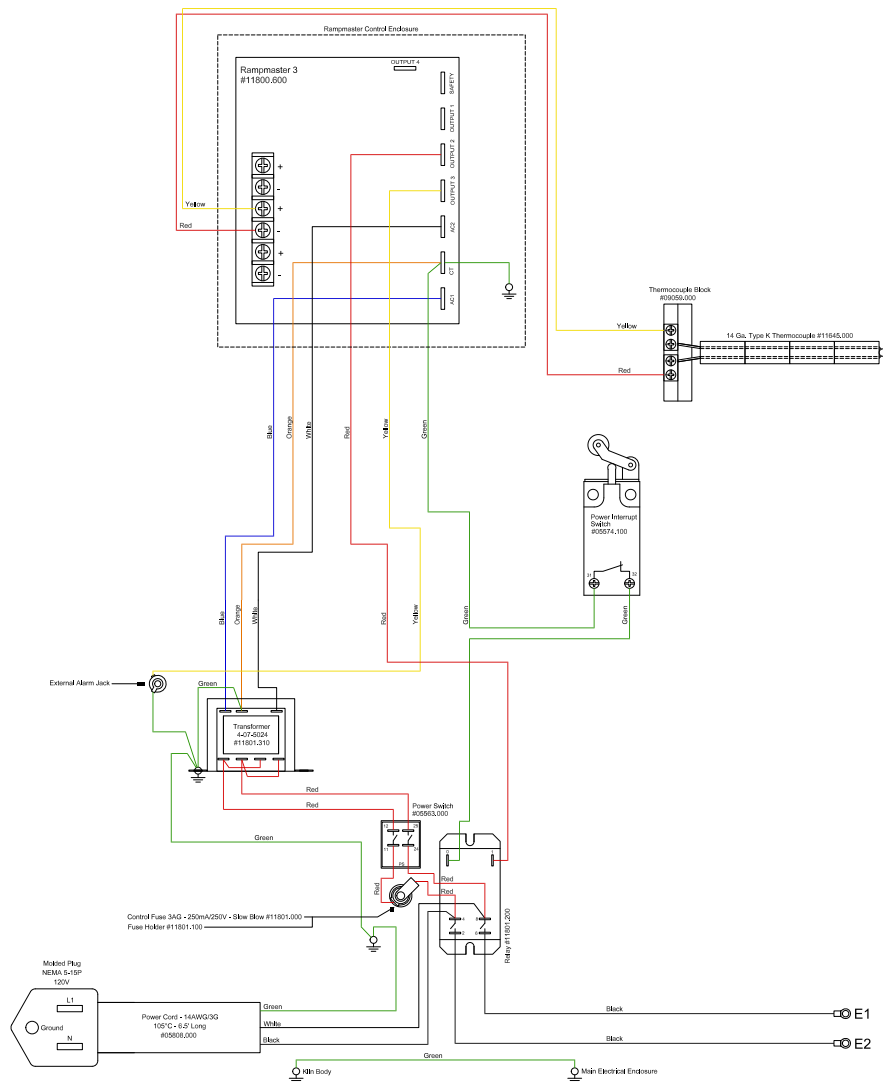
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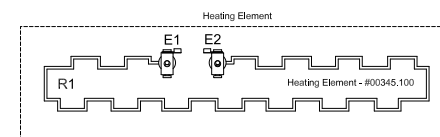
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PO Box 399 Fax 989-856-4040
Caseville, MI 48725

Model: KH 418 STP SS w/ PI

Panel: 1-16	
120V	13A 1560W 1Ph. DOC #: KH418STP SS PI 2019



For KH 418 models with Serial #'s 116904 and less



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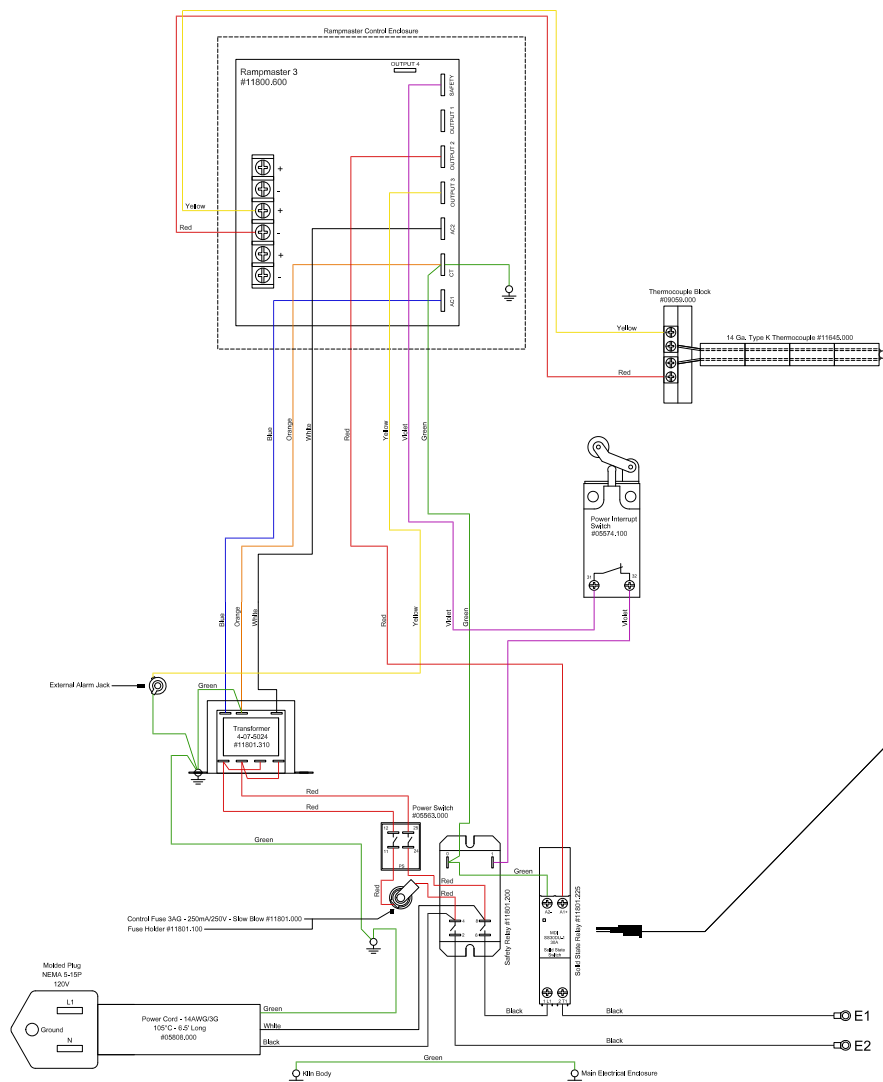
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PO Box 399 Fax 989-856-4040
Caseville, MI 48725

Model: KH 418 RM3 w/ PI

Panel: 1-16

120V 13A 1560W 1Ph.

DOC #: KH418RM3 PI



For KH 418 models with Serial #'s 116904 and less

Alternate Solid State Relay Wiring

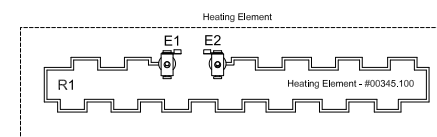
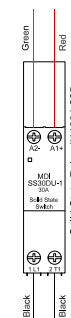
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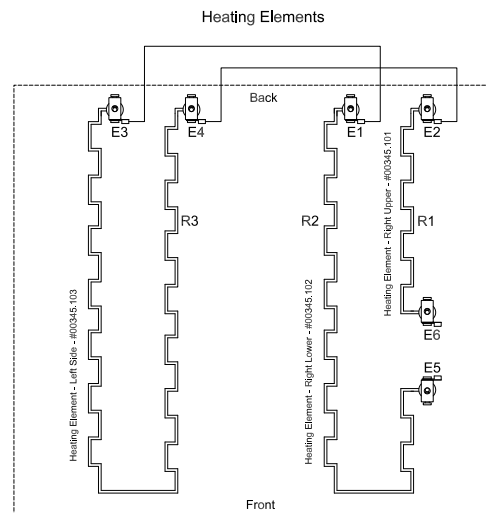
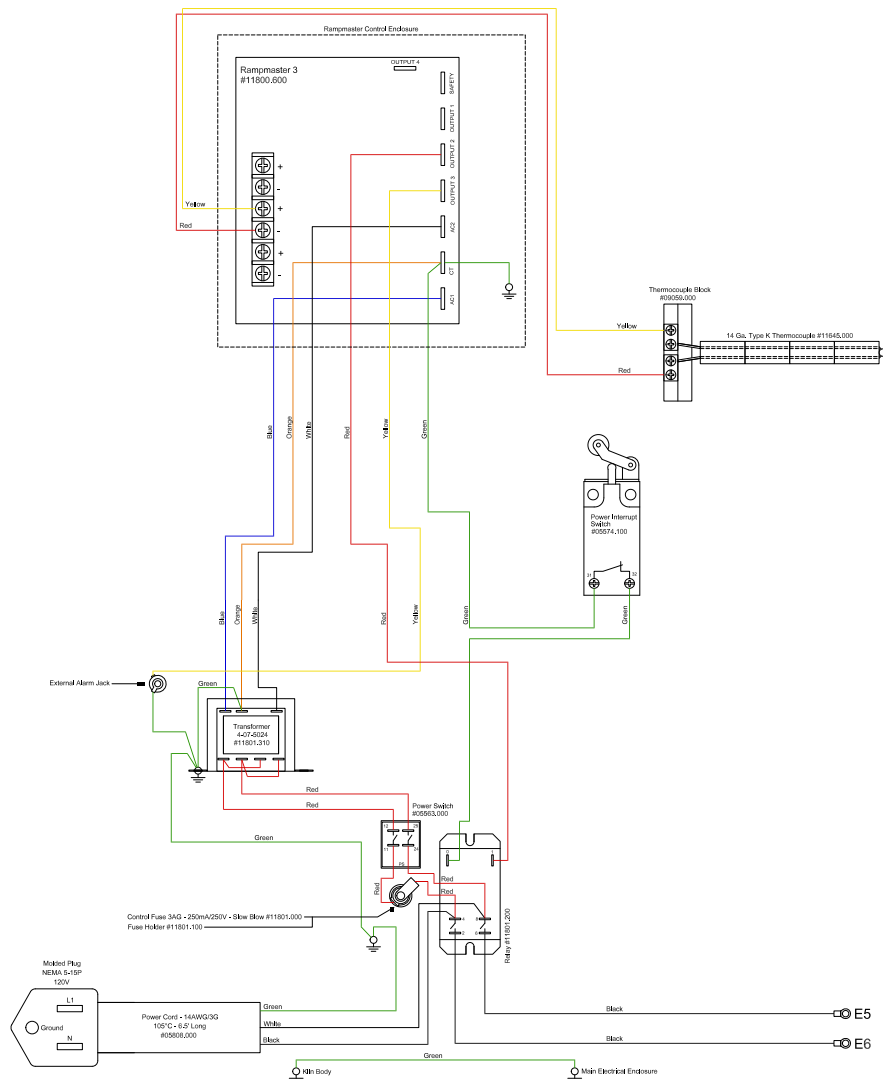
Phone 989-856-2281
Fax 989-856-4040

Model: KH 418 RM3 SS w/ PI

Panel: 1-16

120V 13A 1560W 1Ph.

DOC #: KH418RM3SS PI



For KH 418 models with Serial #'s 116905 and greater

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Caseville, MI 48725

Model: KH 418 RM3 w/ PI

Panel: 1-16

120V 13A 1560W 1Ph. DOC #: KH418RM3 PI 2019

Alternate Solid State Relay Wiring

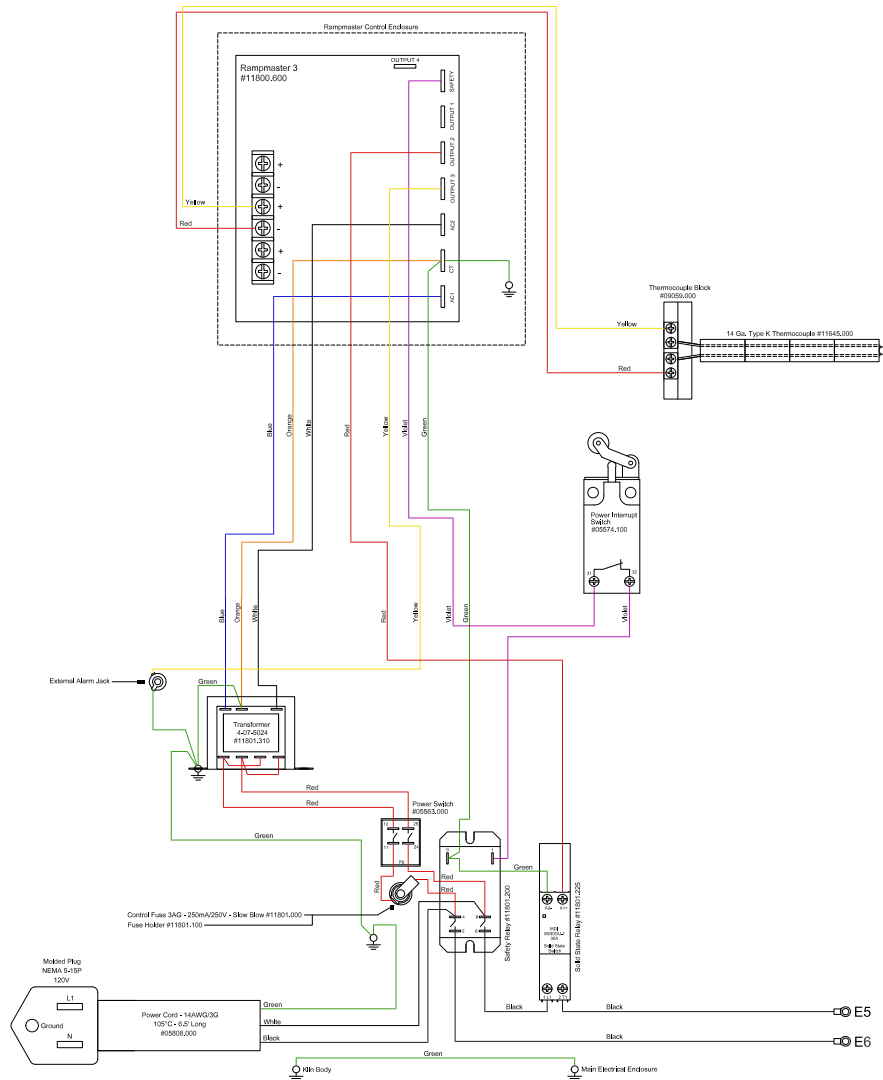
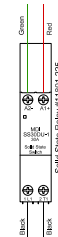
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Red on Left (+)
Green on Right

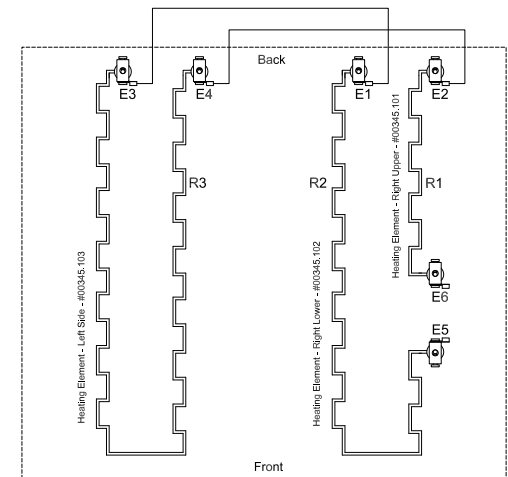


Red on Right (+)
Green on Left



For KH 418 models with Serial #'s 116905 and greater

Heating Elements



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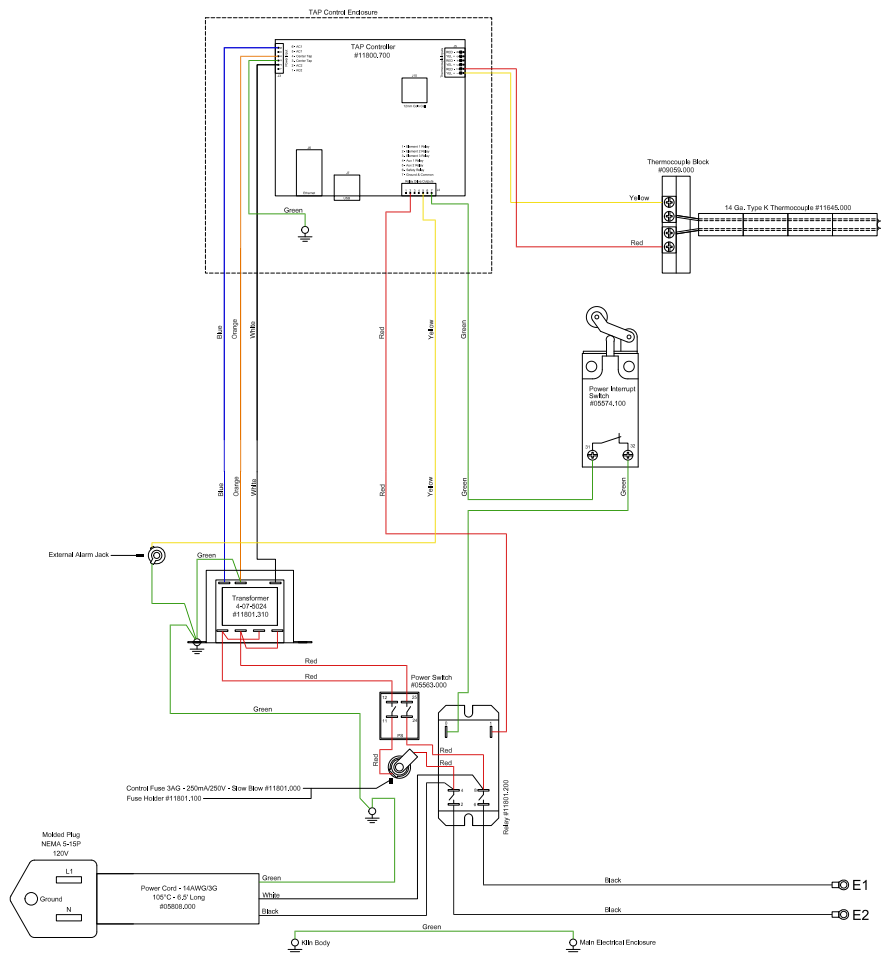
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PO Box 399 Fax 989-856-4040
Caseville, MI 48725

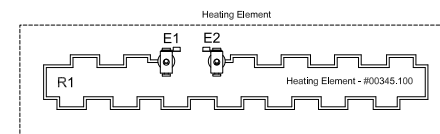
Model: KH 418 RM3 SS w/ PI

Panel: 1-16

120V 13A 1560W 1Ph. DOC #: KH418RM3SS PI 2019



For KH 418 models with Serial #'s 116904 and less



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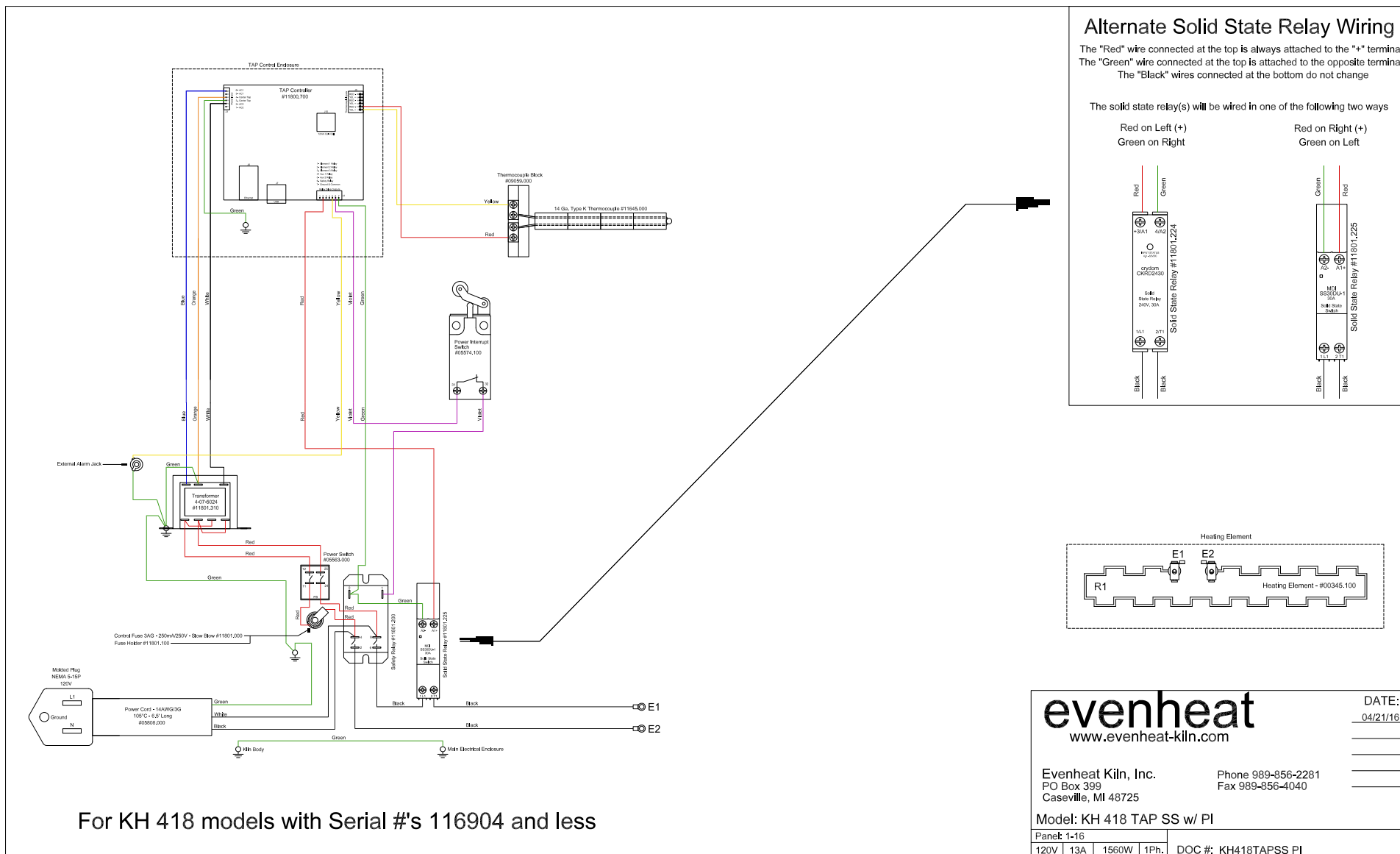
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Fax 989-856-4040

Model: KH 418 TAP w/ PI

Panel: 1-16	
120V	13A 1560W 1Ph. DOC #: KH418TAP PI



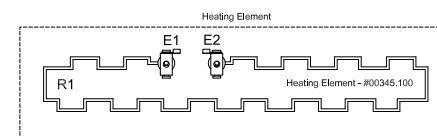
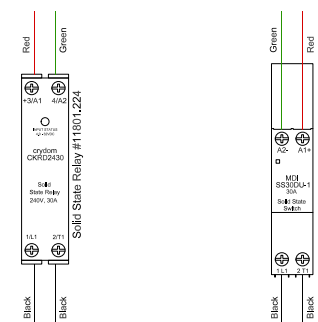
Alternate Solid State Relay Wiring

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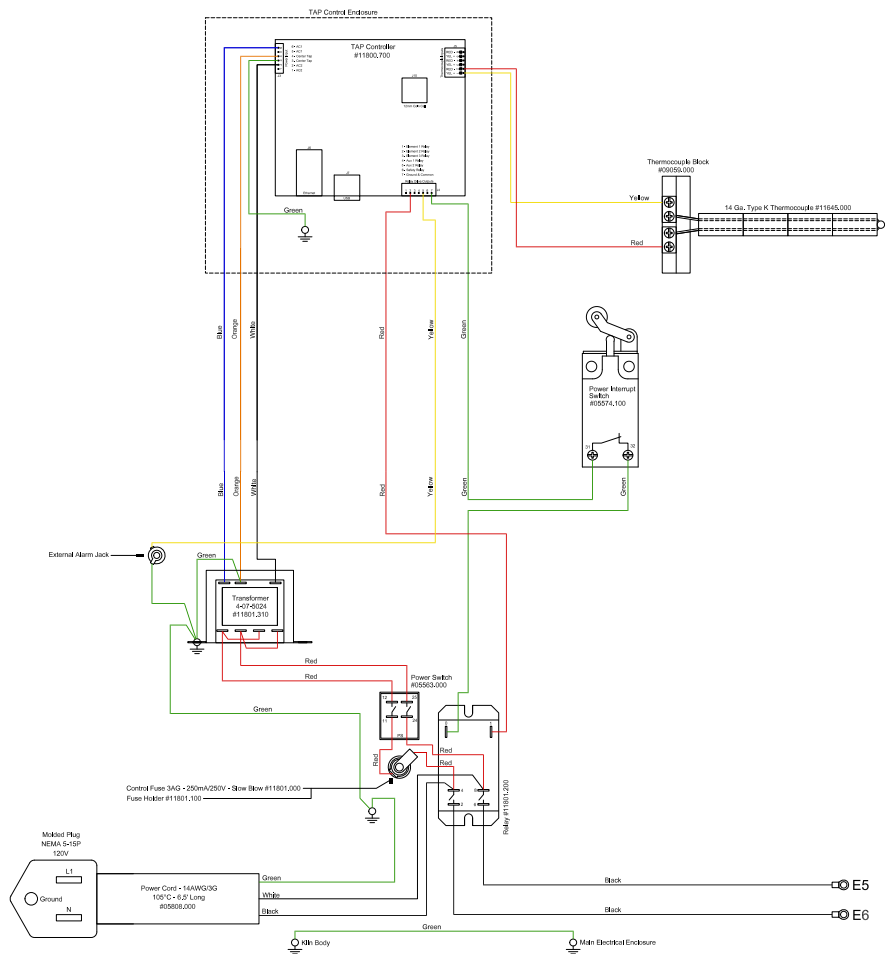
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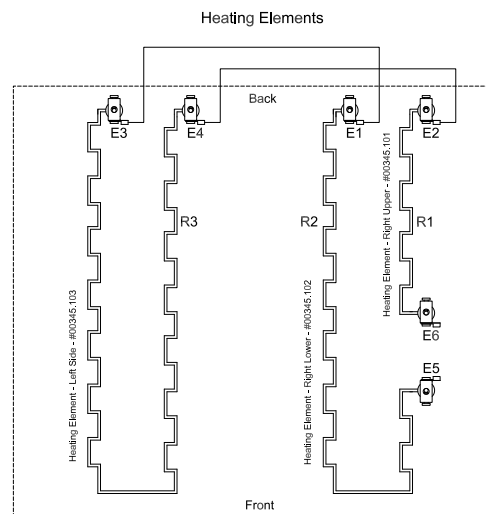
Model: KH 418 TAP SS w/ PI

Panel: 1-16
 120V 13A 1560W 1Ph.

DOC #: KH418TAPSS PI



For KH 418 models with Serial #'s 116905 and greater



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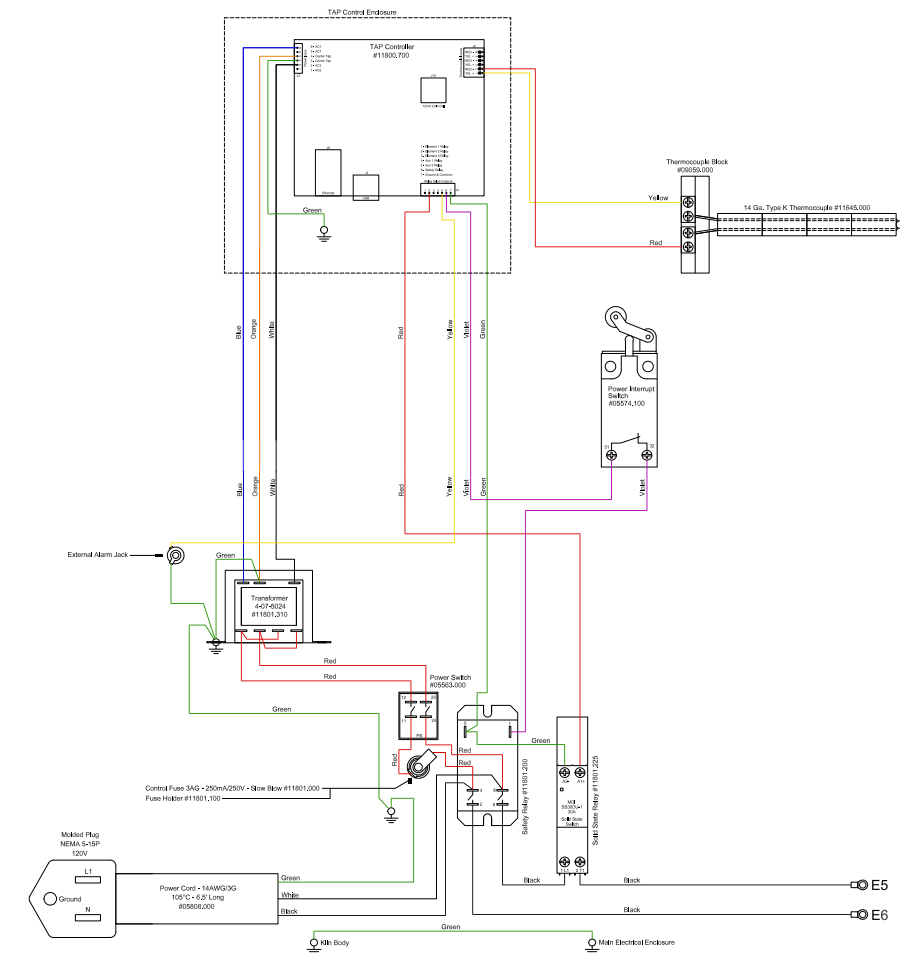
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Model: KH 418 TAP w/ PI

Panel: 1-16		DOC #: KH418TAP PI 2019	
120V	13A	1560W	1Ph.



Alternate Solid State Relay Wiring

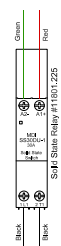
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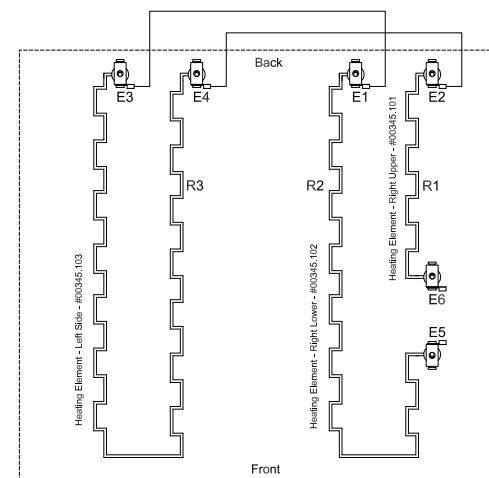
Red on Left (+)
Green on Right



Red on Right (+)
Green on Left



Heating Elements



For KH 418 models with Serial #'s 116905 and greater

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Model: KH 418 TAP SS w/ PI

Panel: 1-16			
120V	13A	1560W	1Ph.

DOC #: KH418TAPSS PI 2019